

SOUTH PRODUCTION NOTES

Mar 4 2015
3-11 Shift Notes

BASF EMPLOYEES

38 Last Recordable
614 Last Lost Time

137 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / AI 5637 next:

Installing cartridges 2nd half day shift. Check status...

#1 RC / Si-1624 done (moved to #3 RC):

Down...will move rescreens from #1 calciner to #3 calciner.

Exhaust to

#2 MED line / Cu 0860:

Continue

Make sure to put the date and shift on the bags and feed in batch order to the calciner. Monitor transition sock for leakage. New transition socks are being looked into. Only one grab sample is needed/shift. Any questions, contact Justin.

#2 RC/ Cu 0860:

Continue feeding the bags that have aged for at least 24 hours. PLEASE monitor and check surface areas, and contact Justin Quach if out of range for specific corrective instructions. Continue to feed in batch order. Do not feed the bag marked lot 719/720.

Exhaust to F1

#3 Cu 0360 next:

Need auger installed. Then try starting up. Auger #17 will need to be set aside and cleaned, then sent out for reconditioning. OCS finished scale calibration in powder room.

#3 RC / Rescreening Si 1624:

Calciner lit and running on pilots. Rescreening will be moved from calciner 1 to calciner 3 ASAP. Run flush bag through, then begin with bags of LOT 629 material and feed these in bag order.

Exhaust to Trimer

#4 RC / D-0222 KLP done:

Down, will start cleaning soon for Ni 2458 (need cleaning instructions)

NOTE: Auto sample was repaired by Page on Monday, still need an electrician to look at.

Exhaust to

#5 RC / Cu 0539:

Vac-u-max receiver filter was changed and system restarted. So far, no dusting. Feed was restarted...watch for dusting from vac-u-max blower discharge.

Whenever we restart, continue with 112 bags @ 500 lbs.

Exhaust to 5 DC

#6 RC & Dryer / D-1781 LAQ done, E 321 next

Done...will need to clean up for E 321

Exhaust to Sly Scrubber

6 Tank /D-5253 empty

Empty. Drain looked at by Schirmer and Lucas- not fixed yet

Acid washed 1-1-15 – MT 1-2-15

New Pfaudler / V 2045 next:

Second batch completed, will begin third batch but will need to make new tank after 1st impregnation. Solution sheets are in the MOD. Work on impreg Wednesday afternoon, and make up solution tank on Wednesday night. Have the solution sample and the 1st impreg sample in the lab by Thursday morning.

7 Tank Vanadyl Oxalate solution for V 2045:

Continue to monitor. Solution ok to use, but we will need to make another tank soon. Plan new tank on Wednesday night/Thursday morning

Old Pfaudler / D 1781 LAQ done:

Pfaudler has been rinsed and hopper cleaned. Floor area has been cleaned.

National Dryer: Cleaning

GEM is finished.

PK Blender Selexsorb:

Hold on making Selexorb...may start on Thursday. Need to discuss labelling of air lines and review any additional changes needed to instructions.

If operator has not run Selexsorb, see revised batch sheets for instructions. Will inspect various items on PK outlet with floor CRT Monday morning.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned

Tower 3 Cu 0860:

Tower loaded, waiting on CH2M Hill to complete 3D laser scanning survey. Should be able to restart middle of afternoon after compressor room scan completed.

Tower 6 / QVAM next:

Tower bottom to be dropped Thur. Will be down through weekend.

North Screener / Cu-1155:

Continue

South Screener / Cu-1155:

Continue

#2662 (west) Pill Machine / AI-3917 T 3/16":

Running when manpower available. NOTE: sample thief fell into bag 3 Lot 68

#2664 (east) Pill Machine / AI-3917 T 3/16":

Running when manpower available.

TK #2 / V 2046:

Continue loading and unloading. Watch suction on the loading station. Blow down DC once a shift to keep up suction. Allow all material to come out of screw feeder before moving sagger from loading station.

BI Mill – Finished last drums of V 2045 during day shift Sunday. Key is to feed hopper slowly (do not dump too much into hopper). Dusting was minimum to zero. As of 1:00 pm, only 2 drums left to mill. Should be done by afternoon shift. Will need cleaned up for V 2046 (see mark Goodman)

TK #4 / Cu 2508:

Continue rescreening....grab any remaining 2508 bags from building 24. New scale installation finished on Friday. WOW for reprograming to turn off screener when drum is full

Harrop Kiln / Al 3921 next:

Continue...split the time on the kiln with the screener or other personnel (4 hrs). 2 bottles of eyewash solution are now at the normal eyewash station. Please read directions for use before beginning to work in this area. We are now loading the front half of the car and the top 2 saggars on the back half of the saggars. Operators will be switched out half way through the shift.

Building 27 Belt Filter / Bv-0307 next:

Continue

Priorities:

- 1) Reduction Towers
- 2) #1 Line/#1RC (Al 5637)
- 3) #5 RC Cu 0539
- 4) #2 Tunnel Kiln and east pfaudler for BE 0101
- 5) HC-11 Cu 6081 after the BV 0307
- 6) #3 MED clean out & set up for Cu-0360, we have to supply dried material to PR2 by Wednesday
- 7) #2 Line/#2RC
- 8) West Pfaudler
- 9) Harrop Kiln
- 10) Horne Tableting Machines
- 11) #4 Tunnel Kiln rescreens 2508
- 12) South PK (Low because I do not know the status of the discharge issue)